

# Diffuse Reflex Sensors

## Infrared Light

### Functional principle

The transmitter and the receiver are integrated into a single housing.

The sensor evaluates light reflected from the object. If the object passes within the selected range, the output is switched.

Bright objects reflect more light than dark objects and can thus be recognised from greater distances.

### Applications

Checking for the presence of objects

Object recognition

Object counting



### Outputs

PNP and NPN switching outputs, as well as a contamination output and an RS-232 interface are included.

### Interface

Sensor functions can be activated and scanning results can be acquired via the RS-232 interface.

### Adjustment

Adjustments are performed with a potentiometer. With Teach-In versions, adjustments are made with the appropriate keys, externally or via the RS-232 interface.

### Features

#### HD03\_\_

Thanks to fine focusing optics, these sensors are especially well suited for the recognition of objects at short distances, and in front of backgrounds (e.g. in front of machine components, on conveyor belts etc.). They are preset at the factory to the specified detection range. The detection range can be adjusted with a potentiometer for the HD03PA.

# Universal Diffuse Reflex Sensors

## Infrared Light, Blue Light, Red Light

### Functional principle

The transmitter and the receiver are integrated into a single housing.

The sensor evaluates light reflected from the object. If the object passes within the selected range, the output is switched.

Bright objects reflect more light than dark objects, and can thus be recognised from greater distances. The colour of the object has no influence on working range in barrier mode operation.

These sensors are equipped for use with Glass Fibre Optic Cable. They can be used with or without glass fibre-optic cable. The use of Glass Fibre Optic Cable is especially advantageous at difficult to access locations and in high temperature zones of up to 300° C, as well as in applications with limited space availability. Diffuse Reflex and Through-Beam operation are both possible.

### Applications

Object recognition

Edge detection

Use in high temperature zones of up to 300° C

Applications with limited space availability

Recognition of objects inside packages

### Outputs

PNP and NPN switching outputs, as well as an analogue output and an RS-232 interface are available.

### Interface

Sensor functions can be activated, and scanning results can be acquired via the RS-232 interface.

### Adjustment

Adjustments are performed with a potentiometer. With Teach-In versions, adjustments are made with the appropriate keys, externally or via the RS-232 interface.

### Features

#### UF44PA3S\_\_

These sensors are especially well suited for the recognition of colour markings.

#### UF\_\_MG\_\_

These sensors are equipped with an analogue output. They are intended for distance measurements applications.

#### UF\_\_MV\_\_

These sensors are equipped with an analogue output. They are intended for use as light barriers. Output voltage is proportional to the obstructed portion of the glass fibre bundle.



## Glass Fibre Optic Cable

### Functional principle

Glass Fibre Optic Cable can be used in reflex mode, as well as in barrier mode operation.

Glass Fibre Optic Cable can be attached to appropriate universal diffuse reflex sensors. The Glass Fibre Optic Cable can be precisely matched to the user's application with the help of the wenglor® selection system.

Step index fibres are used for all Glass Fibre Optic Cable. They are highly resistant to chemicals and excessive temperatures.

### Applications

Applications with limited space availability  
Where excessive temperatures prevail  
In extremely aggressive environments  
For installation to machine components



## Diffuse Reflex Sensors for use with Fibre Optic Cable

### Red Light

### Functional principle

The transmitter and the receiver are integrated into a single housing.

The sensor evaluates light reflected from the object. The output is switched if the object passes within the selected range (reflex mode), or if the active light beam is interrupted (barrier mode).

Bright objects reflect more light than dark objects, and can thus be recognised from greater distances. The colour of the object has no influence on working range in barrier mode operation.

These sensors are equipped for use with plastic and Glass Fibre Optic Cable.

### Applications

Use with Plastic and Glass Fibre Optic Cable  
Use in high speed operations



### Outputs

PNP and NPN switching outputs, as well as a contamination output and an RS-232 interface are included.

### Interface

Sensor functions can be activated, and scanning results can be acquired via the RS-232 interface.

### Adjustment

Adjustments are made with a key potentiometer, by means of Teach-In, externally or via the RS-232 interface.

## Plastic Fibre Optic Cable

### Functional principle

Plastic Fibre Optic Cable can be used in reflex mode, as well as in barrier mode operation.

Plastic Fibre Optic Cable can be attached to suitable reflex sensors. The Plastic Fibre Optic Cable is supplied in standard lengths of 2 metres, and can be cut to length as required by the user. Special cable types are available upon request.

### Applications

Applications with limited space availability  
For attachment to moving parts



## Reflex Sensors with Background Suppression

Laser Light (red), Red Light, Infrared Light

### Functional principle

The transmitter and the receiver are integrated into a single housing.

The sensor evaluates light reflected from the object. If the object passes within the selected range.

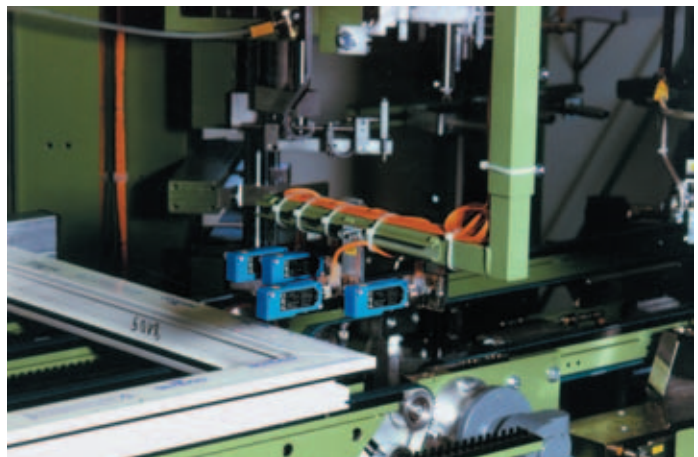
The sensors function in accordance with the principal of angular measurement. For this reason, the object's colour, shape and surface characteristics have practically no influence on detection range. Even dark objects can be reliably recognised against bright backgrounds.

These sensors function in accordance with the principal of electronic and electromechanical background suppression, as well as the principle of triple beam correction. It is thus possible to achieve highly accurate background suppression regardless of mechanical design.

Outstanding switching accuracy is also assured for Teach-In sensors by means of electronic background suppression.

### Applications

- Checking for the presence of objects
- Recognition of minimal height differences
- Recognition of all types of objects, even in front of any type of background
- Recognition of all types of packaging
- Indication of fill-levels and stack heights
- Edge recognition
- Shelf-full messages for automated rack systems



### Outputs

PNP and NPN switching outputs, as well as a contamination output and an RS-232 interface are available.

### Interface

Sensor functions can be activated and scanning results can be acquired via the RS-232 interface.

### Adjustment

Adjustments are performed with a potentiometer. With Teach-In variants, adjustments are made with the appropriate keys, externally or via the RS-232 interface.

# Laser Reflex Sensors for Measuring Tasks

Laser Light (red), Red Light, Infrared Light

## Functional principle

The transmitter and the receiver are integrated into a single housing.

The sensors measure the distance between the sensor and the object.

These sensors function in accordance with the principle of angular measurement. For this reason, the object's colour, shape and surface characteristics have practically no influence on measurement results.

A voltage within a range of 0 to 10 V DC is made available at the analogue output and is proportional to the measured distance.

## Applications

- High precision positioning
- Thickness, height and distance measurements
- Static and dynamic differential measurements
- Diameter monitoring
- Vibration measurement
- Contour measurement
- Monitoring of two-layer materials



## Outputs

One analogue output and one error output are included.

Several sensor types are equipped with an additional PNP/NPN switching output.

## Adjustment

Adjustments are performed with a potentiometer.

## Features

HT\_MGV80

These sensors are equipped with an analogue output, as well as a switching output. ON and OFF points can be adjusted with the help of two potentiometers. The devices are thus especially well suited for Go/No-Go applications. The sensors function in accordance with the principle of triple beam correction, which rules out edge effects and angle error independent of mounting position.

## Reflex Sensors for Distance Measurement with Laser Light

The extremely small, highly visible spot allows for easy initial start-up and adjustment.

The sensors are capable of great accuracy within the  $\mu\text{m}$  range.

## Reflex Sensors for Distance Measurement with Red Light

Thanks to their visible red spot, these sensors are quite easy to adjust, making initial start-up very simple.

## Reflex Sensors for Distance Measurement with Infrared Light

These sensors have an invisible spot. They are distinguished by a very large working range.

## CP\_24/\_35

The output signal of the diffuse light sensor with photodiode line array technology is practically independent of brightness, colour and surface characteristics of the object to be measured.

The measured value can be read out as a voltage value within a range of 0 to 10 V, as a current value within a range of 4 to 20 mA, or in digital format via the RS 232 interface.

A rising or falling characteristic curve can be selected.

The measuring range can be selected individually within the sensor's working range.

A precise error message is generated if the measuring range is exceeded, or in the event of non-measurable surfaces or system errors.

# Transit Time Sensors for Measuring Tasks

## Laser Light (red)

### Functional principle

The transmitter and the receiver are integrated into a single housing.

The sensors measure the distance between the sensor and the object.

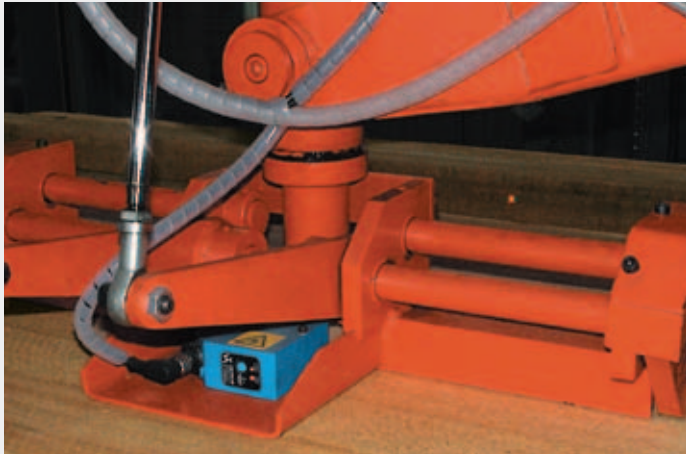
They function in accordance with the principle of transit time measurement. For this reason, the object's colour, shape and surface characteristics have practically no influence on measurement results. Even dark objects can be reliably recognised against bright backgrounds.

Large working ranges and distances are achieved by these sensors.

Depending upon type, sensors may or may not require a reflector.

### Applications

- Recognition of objects at great distances
- Position detection for factory conveyor vehicles
- Measurement of diameters and height differences
- Loop controls
- Fill-level measurement
- Fuzzy logic
- Position detection for electrical overhead conveyors
- Shelf-full messages for automated rack systems
- Go / No-Go testing



### Outputs

PNP and NPN switching outputs, as well as an analogue output and an RS-232 interface are available.

### Interface

Sensor functions can be activated, and measuring results can be acquired via the RS-232 interface.

### Adjustment

Adjustments are performed with a potentiometer. With Teach-In versions, adjustments are made with the appropriate keys, externally or via the RS-232 interface.

# Print Mark Sensors

## White Light

### Functional principle

The transmitter and the receiver are integrated into a single housing.

These sensors have been specially designed to recognise print marks.

They have a very small spot, and use a white light LED with long service life. Only one sensor is required for the recognition of all colour combinations, as well as the difference in brightness between printed markings and the background.

### Applications

- Print mark recognition
- Recognition of all types of printing
- High-speed print mark recognition



### Outputs

PNP and NPN switching outputs, as well as an RS-232 interface are available.

### Interface

Sensor functions can be activated, and measurement results can be acquired via the RS-232 interface.

### Adjustment

Adjustments are made with the Teach-In keys, externally or via the RS-232 interface.

### Features

WM03 series sensors are capable of differentiating amongst extremely fine grey tone variations within a scale of black to white. They are equipped with various Teach-In modes (e.g. dynamic Teach-In, two point Teach-In and window Teach-In), which allow for optimised sensor adjustment for any application. Beyond this, the sensors are equipped with a delay function for time delayed deactivation of the output.

WP02 / WP04

WP02\_ und WP04\_ series sensors are distinguished by high geometric and contrast resolution. These sensors can be adjusted for use with any application thanks to an extremely small spot, high switching frequency and a white light diode with longer service life. Various Teach-In modes are available in this case as well. Additionally, the switching threshold can be readjusted with the help of a key potentiometer. All sensor settings can also be selected via the integrated RS-232 interface, and values generated by the sensor can be read out via the same interface.

## Reflex Sensors for Contrast Recognition

### Laser Light (red)

#### Functional principle

The transmitter and the receiver are integrated into a single housing.

These sensors measure the brightness of the object.

The switching threshold is set to a specified degree of brightness. The brightness of the scanned surface is compared with the specified brightness value by integrated analysis electronics.

Bright objects reflect more light than dark objects, and can thus be recognised from greater distances.

#### Applications

Recognition of contrast markings

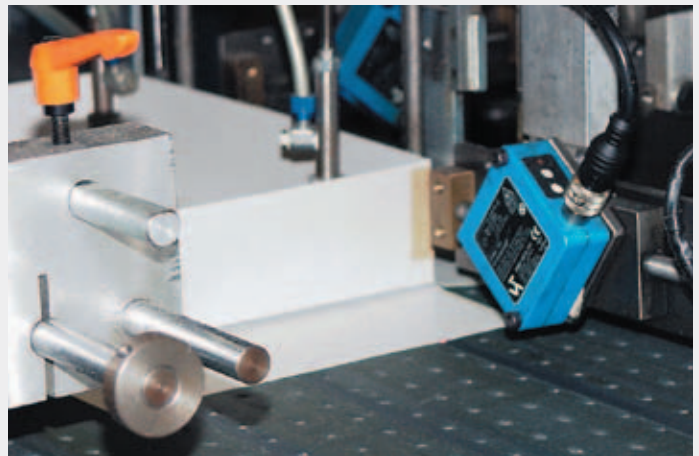
Recognition of markings on encoding discs

High speed recognition of extremely small parts and markings

Wire recognition

Rapid edge detection

Rapid counting of plug connectors



#### Adjustment

Adjustments are performed with a potentiometer.

#### Outputs

PNP and NPN switching outputs are available.

## Reflex Sensors for Contrast Measurement

Laser Light (red)

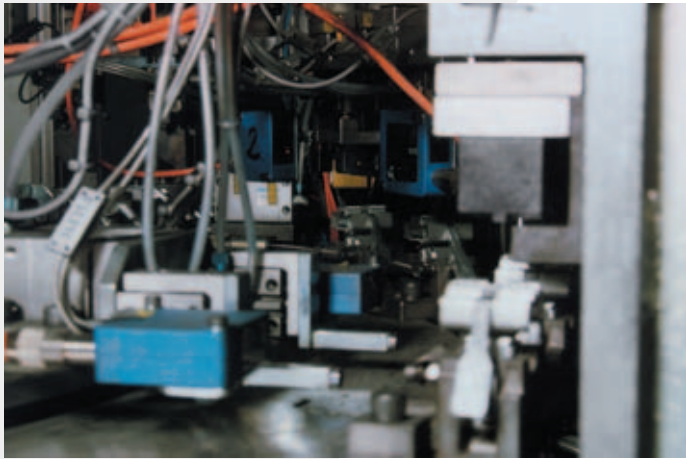
### Functional principle

The transmitter and the receiver are integrated into a single housing.

These sensors measure the brightness of the object. A voltage within a range of 0 to 10 V DC is made available at the analogue output and is proportional to the measured degree of brightness. Voltage increases along with the degree of brightness. A switching output allows for brightness monitoring with a pre-selected value.

### Applications

Monitoring of brightness variation  
Monitoring of drying status  
Object sorting



### Outputs

PNP and NPN switching outputs, as well as an analogue output are available.

### Adjustment

The switching threshold of the analogue output is adjusted with a potentiometer, or by applying a voltage within a range of 0 to 10 V DC. This is especially advantageous for applications with frequently changing contrast markings.

## Gloss Sensors

Laser Light (red)

### Functional principle

The transmitter and the receiver are integrated into a single housing.

These sensors are capable of differentiating between surfaces with glossy and matt finishes.

### Applications

Recognition of transparent labels on white backings, glass and plastic surfaces  
Recognition of adhesive tape on surfaces  
Monitoring of application and drying of glues and paints  
Recognition of glass ampules in blister packages



### Outputs

PNP and NPN switching outputs are available.

### Adjustment

Adjustments are performed with a potentiometer.

## Reflex Sensors for Roller Conveyor Systems

### Infrared light

#### Functional principle

The transmitter and the receiver are integrated into a single housing.

Thanks to a special mechanical design developed by wenglor®, these sensors can be mounted between the rollers of a roller conveyor system.

The sensors function in accordance with the principle of angular measurement. For this reason, the object's colour, shape and surface characteristics have practically no influence on the sensor's ability to recognise conveyed materials. Guides at the side of the conveyor system and interfering backgrounds have no influence on the sensor. The sensors are equipped with control logic for congestion-free and collision-free transport.

#### Applications

Recognition of objects on roller conveyors  
Complete control of roller conveyor systems



#### Outputs

PNP and NPN switching outputs, as well as control outputs are available.

A solenoid valve for pneumatic control is integrated in various versions.

#### Adjustment

Adjustments are performed with a scaled and calibrated potentiometer.

#### Features

Sensors for roller conveyors with integrated control logic can be used to activate and deactivate individual accumulation stations within the conveyor system either electrically or pneumatically. The sensors can thus be used to replace mechanical actuating flaps.

Up to 60 sensors for roller conveyors with integrated control logic can be electrically coupled with a plug connector. Electrical power supply is accomplished by means of an OPT114 switching amplifier, or with an adapter plug.

## Retro-Reflex Sensors for Roller Conveyor Systems

### Infrared Light

#### Functional principle

The transmitter and the receiver are integrated into a single housing and a reflector is required.

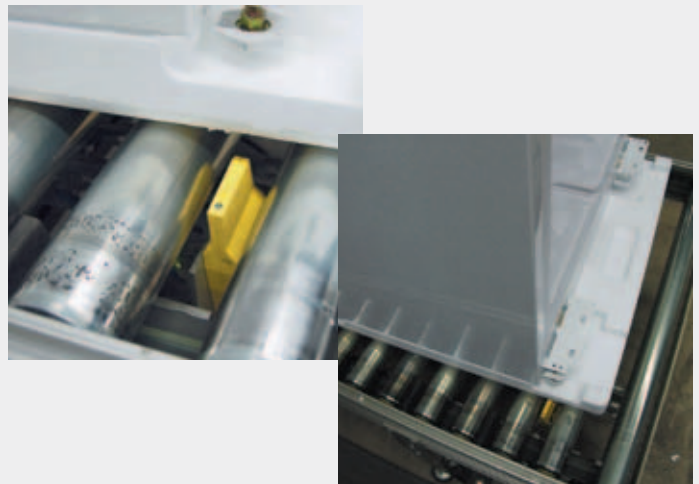
Thanks to a special mechanical design developed by wenglor®, these sensors can be mounted between the rollers of a rollers conveyor system.

The sensors function as retro-reflex light barriers. For this reason, the object's colour, shape and surface characteristics have no influence on the sensor's ability to recognise conveyed materials.

The sensors are equipped with control logic for congestion-free and collision-free transport.

#### Applications

Recognition of objects with less than 6% reflection  
Recognition of high-gloss and reflective objects  
Recognition of tires



#### Outputs

PNP and NPN switching outputs, as well as control outputs are available.

A solenoid valve for pneumatic control is integrated in various versions.

#### Adjustment

No adjustment is necessary.

#### Features

Sensors for roller conveyors with integrated control logic can be used to activate and deactivate individual accumulation stations within the conveyor system either electrically or pneumatically. The sensors can thus be used to replace mechanical actuating flaps.

Up to 60 sensors for roller conveyors with integrated control logic can be electrically coupled with a plug connector. Electrical power supply is accomplished by means of an OPT114 switching amplifier, or with an adapter plug.

# Retro Reflex Sensors

## Laser Light (red), Red Light

### Functional principle

The transmitter and the receiver are integrated into a single housing and a reflector is required.

If the light beam between the sensor and the reflector is interrupted by an object, the output is switched. Glossy objects such as mirrors, chrome plated or other reflective surfaces can be reliably recognised thanks to the integrated polarisation filter.

### Applications

- Recognition of objects at great distances
- Recognition of objects on conveyor belts
- Stack height monitoring
- Recognition of glossy objects
- Assembly and feed monitoring
- Gap monitoring



### Outputs

PNP and NPN switching outputs, as well as a contamination output are available.

### Adjustment

Adjustments are performed with a potentiometer.

### Features

#### Retro Reflex Sensors with Laser Light

The spot is readily visible - even over great distances - allowing for easy adjustment and initial start-up. Depending upon sensor type, parts as small as 0.25 mm can be reliably recognised over great distances. These sensors are capable of recognising crystal clear and transparent objects.

#### Retro Reflex Sensors with Red Light

Thanks to their visible light spot, these sensors are quite easy to adjust and making initial start-up very simple.

# Retro Reflex Sensors for the Clear Glass Recognition

## Red Light, Infrared Light

### Functional principle

The transmitter and the receiver are integrated into a single housing and a reflector is required.

The sensors allow for reliable recognition of clear glass and transparent objects.

If the light beam between the sensor and the reflector is interrupted by an object, the output is switched. Glossy objects such as mirrors, chrome plated or other reflective surfaces can be reliably recognised thanks to the integrated polarisation filter.

### Applications

- Recognition of crystal clear objects
- Recognition of PET and glass bottles
- Recognition of transparent sheet products
- Recognition of all types of objects
- Recognition of small parts
- Counting of glass objects



### Outputs

PNP and NPN switching outputs, as well as a contamination output and an RS-232 interface are available.

### Interface

Sensor functions can be activated and scanning results can be acquired via the RS-232 interface.

### Adjustment

Adjustments are performed with a potentiometer. With Teach-In versions, adjustments are made with the appropriate keys, externally or via the RS-232 interface.

# Through-Beam Sensors

## Laser Light (red), Rotl Light, Infrared Light

### Functional principle

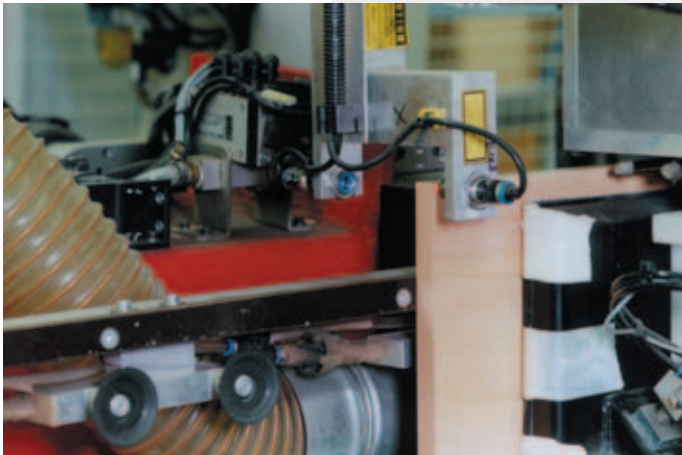
The transmitter and the receiver are enclosed in separate housings.

The transmitter and the receiver are mounted such that the light beam emitted by the transmitter strikes the lens at the receiver. If the active light beam between the transmitter and the receiver is interrupted, the output is switched.

Transmitters are equipped with a test input and can thus be checked for correct functioning.

### Applications

- Edge recognition
- Object counting
- Monitoring openings
- Drill breakage monitoring
- Recognition of extremely small parts



### Outputs

PNP and NPN switching outputs, as well as a contamination output and an RS-232 interface are available.

### Interface

Sensor functions can be activated, and scanning results can be acquired via the RS-232 interface.

### Adjustment

Adjustments are performed with a potentiometer. With Teach-In variants, adjustments are made with the appropriate keys, externally or via the RS-232 interface.

### Features

Through-Beam Sensors with Laser Light

The spot is readily visible - even over great distances - allowing for easy adjustment and initial start-up.

The use of a very fine light beam ensures a small diameter spot, thus enabling the recognition of extremely small parts.

Adjustable focal point

ZD600\_\_ / ZW600\_\_ / YO99\_\_

These Through-Beam Sensors with laser light are equipped with an adjustable focal point. This allows for easy adjustment to any application without auxiliary devices such as apertures.

Through-Beam Sensors with Red Light

Thanks to their visible red spot, these sensors are quite easy to adjust, making initial start-up very simple.

Through-Beam Sensors with Infrared Light

These sensors have an invisible spot. However, infrared light is better able to penetrate contamination or objects, e.g. for the recognition of objects inside paper bags.

EA250 / SA250

These Through-Beam Sensors are designed for use in combination with the wenglor® LV250 Through-Beam Sensor controller. Ample functional reserves assure reliable operation, even in extremely contaminated environments. Use of the wenglor® controller rules out any possible interactive influence, which may otherwise occur in set-ups with several pairs of Through-Beam Sensors.

# Universal Through-Beam Sensors

## Infrared Light

### Functional principle

The transmitter and the receiver are enclosed in separate housing.

The transmitter and the receiver are mounted such that the light beam emitted by the transmitter strikes the lens at the receiver. If the active light beam between the transmitter and the receiver is interrupted, the output is switched.

These sensors are equipped for use with Glass Fibre Optic Cable. They can be used with or without glass fibre-optic cable. The use of Fibre Optic Cable is especially advantageous at difficult to access locations and in high temperature zones of up to 300° C, as well as in applications with limited space availability.

### Applications

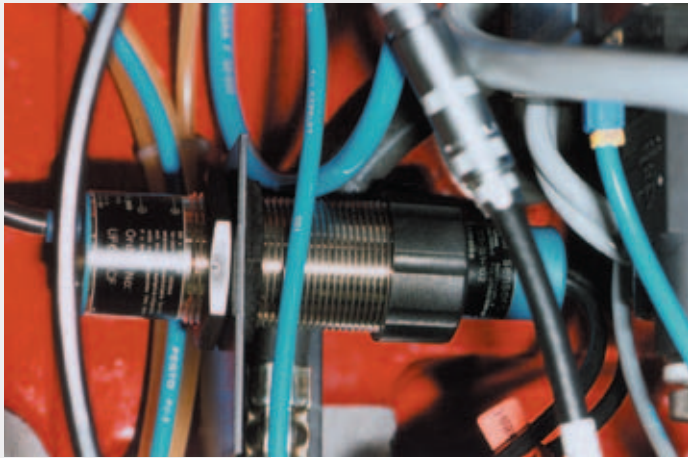
Object recognition

Edge detection

Use in high temperature zones of up to 300° C

Applications with limited space availability

Recognition of objects inside packages



### Outputs

PNP and NPN switching outputs, as well as a contamination output and an RS 232 interface are available.

### Adjustment

Adjustments are performed with a potentiometer.

# Fork Sensors

## Laser Light (red)

### Functional principle

The transmitter and the receiver are integrated into a single housing as a light barrier.

If the light beam between the transmitter and the receiver is interrupted, the output is switched.

Thanks to the use of visible laser light, the sensor is very easy to align to the object. The use of a fine light beam ensures a small diameter spot over the entire width of the fork. This allows for the recognition of extremely small parts, holes, slots and notches.

### Applications

Feed control

Sorting of extremely small parts

Recognition of slots, holes and notches

Gap monitoring

Joint inspection



### Outputs

PNP and NPN switching outputs are available.

### Adjustment

Adjustments are performed with the Teach-In keys or a rotary selection switch.

# Colour Sensors

## White Light

### Functional principle

The white light source and receiver optics are integrated into a single housing, or enclosed in two separate housings.

The sensors are capable of recognising previously defined colours. These include colours of transparent objects and liquids in the through-beam operating mode, as well as colours of surfaces in reflex mode operation.

The various colour sensors are differentiated by configuration and type of utilised white light source.

### Applications

- Function test for LEDs
- Sorting coloured objects
- Sorting beverage cases
- Recognition of coloured bottles and liquids
- Monitoring of
  - degree of ripeness for fruits
  - colour codes on wires



### Outputs

PNP and NPN switching outputs, as well as an error output, analogue outputs and an RS-232 interface are available.

### Interface

Sensor functions can be activated, and measuring results and current colour data (RGB values) can be acquired via the RS-232 interface.

### Adjustment

Adjustments are performed with a potentiometer. With Teach-In versions, adjustments are made with the appropriate keys, externally or via the RS-232 interface.

### Features

FD01 Colour Sensor with External Illumination

This complete family of colour sensors features modular design characteristics, and can thus be ideally adapted to any application. Various distances from the sensor to the object, as well as different spot

sizes, are made possible with the help of additional optics and Glass Fibre Optic Cable. The use of Glass Fibre Optic Cable is also recommended for difficult to access locations and in high temperature zones of up to 300° C. Reflex and through-beam operation are both possible. The sensor generates three different output voltages within a range of 0 to 10 V DC depending upon colour and brightness. These three voltages can be evaluated by an PLC, appropriate PC software provided by the user or the wenglor® FN evaluations units module.

### FN01 Evaluation Unit

The FD01 colour sensor can be connected to the wenglor® FN01 evaluation unit. The colour to be recognised is selected with a potentiometer. Window width and hysteresis are adjustable as well.

If several colours need to be recognised, a separate wenglor® FN01 analysis module is required for each.

### FN04 Evaluation Unit

The wenglor® FN04 evaluation unit can evaluate up to four colours simultaneously. Colours to be recognised are selected by pressing a key in the Teach-In operating mode. Up to four evaluation units can be utilised with a single FD01 colour sensor. Trigger mode operation is also possible.

### FP04 Colour Sensor

The wenglor® FP04 colour sensor is capable of evaluating up to three colours simultaneously. A small spot and a large working range are made possible thanks to single-lens optics. All settings can be acquired digitally via the RS-232 interface and all values can be read out digitally via the RS-232 interface: The sensor is capable of reading out RGB colour values via the interface.

### FP11 Colour Sensor

In addition to the functions included with the FP04 colour sensor, this device is provided with a larger spot diameter. The sensor can also be operated in the through-beam mode in combination with a reflector.

# Line Sensors

## Functional principle

The receiver is enclosed in a housing, and an external light source is required.

The sensors are equipped with a CCD array including 2000 individual light sensitive photovoltaic cells which measure the brightness of the object and compare results with internal setpoint characteristics.

## Applications

- Diameter measurement
- Thickness measurement
- Concentricity measurement
- Welding seam inspection
- Gap measurement
- Web edge controls
- Turbidity measurement, counting function
- Quantity monitoring
- Recognition of cracks and fissures



## Outputs

A PNP switching output, as well as an analogue output and an RS 232 interface are included.

## Interface

Sensor functions can be activated, and scanning results can be acquired via the RS-232 interface.

## Adjustment

Adjustments are performed at a PC with menu-driven software.

## Features

### Width Measurement

The width of an object can be measured in the width measurement operating mode. The switching output is activated when the width of the object lies within a freely adjustable tolerance range. The sensor is thus capable of Go / No-Go parts testing without the use of any additional electronics. The voltage at the sensor's analogue output is proportional to the number of pixels whose brightness values either exceed or fall short of the selected thresholds (object width).

### Position Measurement

The position of an object relative to a freely selectable reference point can be measured in the position measurement operating mode. The switching output is activated when the position of the object lies within a freely adjustable tolerance range. The sensor is thus capable of Go / No-Go parts testing without the use of any additional electronics. The voltage at the sensor's analogue output is proportional to the distance between the reference point (left edge limit) and the object's closest edge. The error output is activated if no object is situated within the scanning range.

### Counting Function

The sensor is capable of counting objects in the counting function operating mode. A progressive series of degrees of brightness can also be defined as an object (e.g. colour bands or shades). The switching output is activated when the number of counted objects lies within a freely adjustable tolerance range. The sensor can monitor the number of counted objects without any additional electronics. The analogue output voltage is proportional to the number of positive edges which exceed the upper threshold. Analogue output voltage is equal to 100 mV per edge.

### Contour Monitoring

The sensor is capable of monitoring the object's brightness characteristics in the contour monitoring operating mode. The switching output is activated when the actual value deviates from specified brightness characteristics. The analogue output is inactive in this operating mode.

## Analogue Evaluation Unit

### Functional principle

This device is used to process analogue output voltages from wenglor® diffuse reflex sensors for distance measurement. An electrical voltage is read out from the sensor's analogue output. This is converted to a distance value by the AW01 evaluation unit. The distance value is read out via the analogue output at the AW01 and defines the distance between the object and the sensor.

Three different modes of operation can be selected: height, thickness and differential measurement.

### Applications

For all applications by means of which distance, thickness and height are measured with analogue diffuse reflex sensors.

Setpoint and actual value comparisons can be evaluated as well and Go/No-Go signals can be read out via the output.

### Outputs

One analogue output, one PNP switching output and one error output are included.

### Adjustment

All required adjustments are easily performed via the menu display on the LCD.

## Power Pack for Sensors with Adjustable On and Off-Delay

### Functional principle

This power pack is suitable for connection to a proximity switch, e.g. photoelectric and inductive sensors. Line voltage is converted to 24 V DC and rectified by means of a buffer transformer. The sensor can be connected to the 24 V DC output voltage. A sensor with either a PNP or an NPN switching output can be connected. A floating relay contact is included as an output, which can be configured with on as well as off-delay.

### Outputs

Floating relay output

### Adjustment

On and off-delay are adjusted by means of a slide switch or a potentiometer.